# Silicone tapes, self-fusing, Arlon- and MOX-Tapes®

The self-fusing silicone tapes are produced from specially formulated silicone rubber. They bond irreversibly to provide an insulative barrier that is resistant to moisture, oxygen, ozone and corona over a wide temperature range (-54°C to + 260 °C). The tapes provide superior electrical insulation with a dielectric strength of 2kV/mm minimum at 180°C.



### Special Properties

- Resists moisture, oxygen, and ozone to assure continuous high insulation values.
- Conforms smoothly when wrapped around complex forms.
- Bonds to itself at room temperature within 24 hours.
- Remains non-tacky to the touch and does not adhere to other surfaces, or substrates.
- Insulates with single wrap, thereby reducing labour time and cost.
- Dampens vibration.
- Resists heat and mechanical shock as well as corona.
- Inherently flame resistant and when burned forms a non-conductive ash.
- Flame Test according to FAR 25.853.

### **Applications**

#### **Electrical**

- Insulating and sealing electrical connections
- Insulating coil leads and bus bar connections
- Field coil connection
- Motor connections
- Overwrapping of deteriorated insulation in reclaimed motors
- Underground cable splices

#### Mechanical

- Protection of coils from vibration
- Harness wrapping and wire bundling, including for high temperature applications
- Corrosion protection
- Replaces Heat Shrinkable Tapes/Tubing
- Reliable sealing of all tubes and cables in automotive applications
- Sealing of water tubes, radiator tubes and pressure air tubes etc.

## Differences between Arlon-Tape and MOX-Tape®

### MOX-Tapes fullfill the following approbations:

- MIL-I-46853C, Type I &Type I
- A-A-59163, Type I & Type II
- MIL-I-22444C
- Boeing DSM2186 Type 1 & Type 2
- Lockheed Martin MMS J517
- Lockheed Martin 5-00857

- General Electric A50A493
- General Electric A50E112
- General Dynamics P5384
- Rohr RMS315
- FAR 25.853

# Self-fusing Silicone Tapes with Rectangular Cross Section

(SBAR502511RT is a stock item / others on request)







Product Description			Arlon series 9 MOX series T10	
These self-fusing silicone tapes have a rect fusing the layers form small edges.	angular cross section. After		layers	
Design / Construction				
Material	Cured fusible silicor	Cured fusible silicone rubber		
Standard color	red-brown ( other c	red-brown ( other colours on demand )		
Dimensions				
Standard width	25,4 mm ( other wid	25,4 mm ( other width on demand )		
Standard thickness	0,51 mm = 20 mils (	0,51 mm = 20 mils ( other thickness on demand )		
Standard length	11 m = 12 yards	11 m = 12 yards		
Interleave	0,08 mm polyethyle	0,08 mm polyethylene carrier		
Silicone Compound Properties	Unit	Value	Method	
Tensile Strength	N/mm²	79	ASTM D 412	
Elongation	%	430	ASTM D 412	
Durometer	Shore A	55	ASTM D 2240	
Specific Gravity		1,17	Arlon SQA-TMS-024	
Tape Properties				
Product Operating Temperature	°C	-54 bis +260		
Dielectric Strength	kV/mm	29	ASTM D 149	
Water adsorption	%	2,8	MIL-I-46852C	
Product Shelf Life	12 Months from Da	12 Months from Date of Manufacture @24° C		
Information	1			
The above properties are published as a gu	uide only, and should not be u	used for specifica	tions without testing in	

Minimum order quantity: stock item ● SBAR502511RT 10 rolls all other items 72 rolls

**Item number:** SBARddbbllxx or SBMRddbbllxx

your own laboratory.

example: SBMR502511RT

SBAR = main number for Arlon tape rectangular SBMR = main

number for MOX tape rectangular

dd = thickness 0,51 mm bb = width 25,4 mm II = length 11 m RT = colour red

## Self-fusing Silicone Tapes Level Wrap® with Triangular Cross Section

(no stock item)

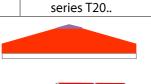






### **Product Description**

These self-fusing silicone tapes have a triangular cross section. Because of the triangular profile the layers form a smooth surface after fusing. The top of the triangle is coloured so that it can be easily recognized whether the



Arlon series LW., MOX

e following layer is precisely added to precedent one.	layers
Pesian / Construction	

Design / Construction			
Material	Cured fusible silicone rubber		
Dimensions			
Standard width	25,4 mm ( other width on demand )		
Standard thickness	0,51 mm = 20 mils ( other thickness on demand )		
Standard length	11 m = 12 yards		
Interleave	0,08 mm polyethylene carrier		
Standard color	red-brown ( other colors on demand )		
Silicone Compound Properties	Unit	Value	Method
Thickness of ribbon		20	Arlon SQA-TMS-003
Tensile Strength	N/mm <sup>2</sup>	79	ASTM D 412
Elongation	%	400	ASTM D 412
Durometer	Shore A	55	ASTM D 2240
Specific Gravity		1,5	Arlon SQA-TMS-024
Tape Properties			
Product Operating Temperature	°C	-54 bis +260	
Dielectric Strength	kV/mm	> 20	ASTM D 149
Water adsorption	%	2.0	MIL-I-46852C
Product Shelf Life	12 Months from Date of Manufacture @24° C		
Information	·		·

The above properties are published as a guide only, and should not be used for specifications without testing in your own laboratory.

### Not available from stock

Minimum order quantity: 200 rolls for Arlon tape serie LW

72 rolls for MOX tape serie T20

Item number: SBADddbbllxx or SBAMddbbllxx

example: SBAD502511RT

SBAD = main number for Arlon tape triangular SBAM = main number for MOX tape triangular

dd = thickness 0,51 mmbb = width 25,4 mmII = length 11 m xx = colour red

# Self-fusing Silicone Tapes with Fibre Glass Interleave

(No stock item)







Product Description		Arlon series A30 / A40	
		MOX series T30 / T40	
These self-fusing silicone tapes conta	ain an interleave with sinusoidally		
embedded glass fibres to limit the ta			
rupture. The tapes can be delivered with two different elongations:		side 1	
series A40 / T40 with 15%		interleave side 2	
series A30 / T30 with 25%		3.66.2	
Design / Construction			
Side 1	Cured fusible silicone rubber		
Interleave	15 % / 25% sinusoidal glass fibres		
Side 2	Cured fusible silicone rubber		
Standard color	red-brown ( other colours on demand )		
Dimensions			

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Side 2	Cured fusible silicone rubber			
Standard color	red-brown ( other colours on demand )			
Dimensions				
Standard width	25,4 mm ( other width on demand )			
Standard thickness	0,51 mm = 20 mils ( other thickness on demand )			
Standard length	11 m = 12 yards			
Interleave	0,02 mm polyester film			
Silicone Compound Properties	Unit	Value	Method	
Tensile Strength	N/mm <sup>2</sup>	79	ASTM D 412	
Elongation	%	430	ASTM D 412	
Durometer	Shore A	55	ASTM D 2240	
Specific Gravity		1,2	Arlon SQA-TMS-024	
Substrate Properties				
Thickness	mm	0,2	Arlon SQA-TMS-003	
Color		white		
Tape Properties				
Product Operating Temperature	°C	-50 bis +240		
Dielectric Strength	kV/mm	> 26	ASTM D 149	
Elongation	%	15 for A40 / T40 25 for A30 / T30	Arlon SQA-TMS-048	
Product Shelf Life	12 Months from Date of Manufacture @24° C			
<u> </u>				

The above properties are published as a guide only, and should not be used for specifications without testing in your own laboratory.

Not available from stock Minimum order quantity: Item number

Information

72 rolls for all types

SBAV%%ddbbllxx or SBMV%%ddbbllxx

Example: SBMV15502511RT

SBAV = main number for Arlon-Tape with interleave SBMV = main number for MOX-Tape with interleave

%% = elongation 15% dd = thickness 0,51 mm bb = width 25,4 mm II = length11 m RT = colour red